RAUKANTEX PRE-GLUED
Technical information
1. Suitability

RAUKANTEX PRE-GLUED edgebands are designed to be processed on edgetouting machines incorporating hot air activation. For this purpose, the edgebands are coated with an EVA-based adhesive coating.

Due to the range of parameters that can be encountered (board quality, machine set-up, etc.) REHAU recommends performing processing tests prior to the start of manufacture.

2. General processing information

RAUKANTEX PRE-GLUED edgebands are designed to be processed with an EVA-based hot-melt adhesive. This offers excellent resistance to thermal distortion, good adhesion, a longer open time and high hot tack. The materials to be processed should be dry and free of dust, oil and grease. The wood moisture should be between 8 and 10% and the room temperature should be at least 18°C. Draughts should be prevented.

The EVA adhesive used is suitable for both through-feed processing and free-form processing.

3. Storage

It is recommended that RAUKANTEX PRE-GLUED edgebands are stored at room temperature (approx. 18–25°C) and for no more than six months. Direct sunlight, and shipping in containers where elevated temperatures can occur, is to be avoided.

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Our verbal and written advice with regard to usage is based on years of experience and standardised assumptions and is provided to the best of our knowledge. The intended use of REHAU products is described comprehensively in the technical product information. The latest version can be viewed at www.rehau.com/.

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