

TECHNICAL FEATURE

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Figure 1: Infosys SDB-1
Hyderabad. Half of the building has
radiant cooling and half has VAV
cooling.



VAV vs. Radiant Side-by-Side Comparison

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Infosys, one of India's top three software companies, implemented a program in 2011 to find the best way to cool its buildings, while creating lower energy buildings that better suited the needs of its employees. The resulting building, Software Development Block 1 (SDB-1) in Hyderabad, not only became the first radiantly cooled building in India, but also resulted in the world's largest HVAC side-by-side comparison.

The SDB-1 building includes two cooling systems. Half of the building has an optimized variable air volume (VAV) system. The other half has a radiant cooling with dedicated outdoor air system (DOAS). The building was highly instrumented to measure the impacts of the two systems. After two years of operation, the radiant system has used 34% less energy as compared to the VAV system. The cost of the radiant system was slightly lower than the VAV system and comfort surveys found improved thermal satisfaction with the radiant system.

The Idea

The SDB-1 building was designed with an envelope that minimizes heat and solar loads, while allowing fully daylight office spaces. The result is a building that has insulated walls with thermal breaks as well as an exemplary

sun shading system. The directive for the sunshades was straightforward. The sunshades and lightshelves needed to provide for 95% daylight autonomy with no direct sunlight entering the building. Daylight autonomy is the percent of the year that a space can be fully daylit during working hours.

As a consequence, the floor plate of the building needed to be relatively narrow and lightshelves that doubled as sun shades were used throughout. The detailed daylight model verified that no internal shades were needed in the space since glare from direct sunlight was designed out of the building. Overall, the window-to-wall ratio is 30%. However, as a visitor recently observed, the SDB-1 building feels like a building with a much higher window-to-wall ratio because of the lack of blinds and the quality of the building envelope design.

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When it came time to design the HVAC system, the design team recommended radiant cooling with a dedicated outdoor air system (DOAS). While the Infosys team was eager to try something that had never been done before, they did want the ability to compare the radiant system to their best in class variable air volume (VAV) system. At the time VAV systems were the standard in all new buildings. Infosys decided to take the 250,000 ft² (23 226 m²) building and divide it into two halves, one with radiant cooling and the other with the optimized VAV system.

Cooling Systems

The two cooling systems in the building, VAV and radiant, are designed to operate independently and to represent the best possible design of both systems. To have a fair comparison, the SDB-1 building is split symmetrically. Both sides of the building have the same orientation and, therefore, the same solar loads. All parameters such as type of lighting, number of occupants and building envelope are kept the same on both sides.

VAV Air-Conditioning System

- High efficiency VSD chiller (275 tons [967 kW]), VSD pumps, VSD AHUs and VSD cooling tower;
- Chilled water design temperatures: supply 46°F (7.8°C), return 60°F (15.6°C) high ΔT design;
- Primary variable flow pumping;
- Cooling tower approach: 4°F (2.2°C);
- AHUs with energy recovery wheel, evaporative cooling section and free cooling option for different ambient condition advantages;
- Low pressure piping and ducting design; and
- VAV boxes with low minimum for controlling airflow in office spaces. No reheat coils were used due to hot climate and low VAV minimums.

Radiant Cooling System

- High efficiency VSD chiller (275 tons [967 kW]), VSD pumps, VSD DOAS AHU and VSD cooling tower;



FIGURE 2: South façade sun shading and lightshelf detail, full daylight, no direct solar or glare.

- Chilled water design temperatures: supply 57°F (14°C), return 63°F (17°C);
- DX coil with the DOAS AHU for achieving dehumidification;
- Desiccant energy recovery wheel in DOAS;
- Primary variable flow pumping system;
- Cooling tower approach: 4°F (2.2°C);
- Low pressure piping and ducting design;
- Radiant in slab tubing 0.5 in. (12.5 mm) (inner diameter) cross-linked polyethylene (PEX) with overlapping 6 in. (150 mm) on center layout and manifolds with on/off control valves;
- Passive chilled beams in conference rooms for fast response and high loads; and
- Overhead ceiling fans for air movement.

The weather in Hyderabad is either hot and humid or hot and dry. There is no cold season. Last year, the maximum

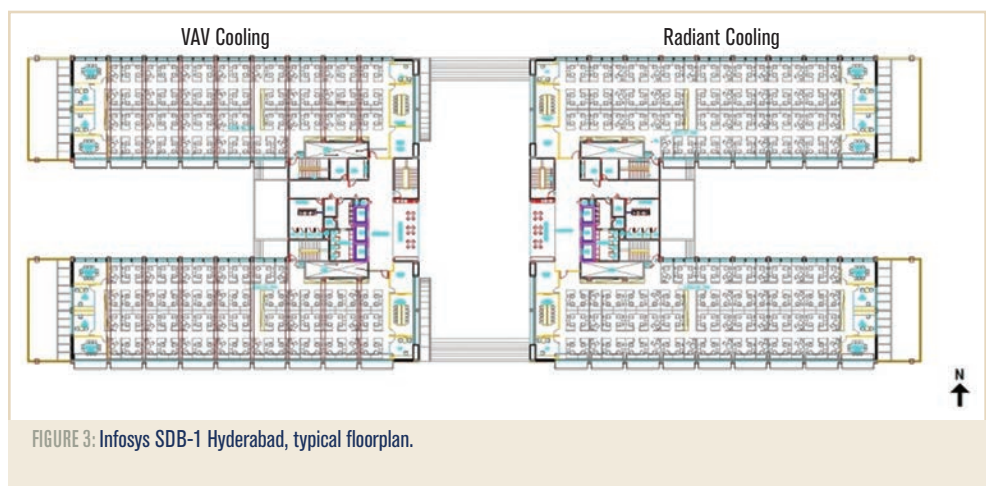


FIGURE 3: Infosys SDB-1 Hyderabad, typical floorplan.

temperature was 115°F (46°C) and the peak dew point was 77°F (25°C). This is a difficult climate for any HVAC system. More importantly, this hot and humid climate is an important test of the cooling ability and humidity control of radiant with DOAS.

Assessing the Impact

The team designed the building in a way that would facilitate the measurement of energy use of the two cooling systems. To this end, they built two fully independent cooling systems: one for the VAV portion of the building and one for the radiant portion. The design creates separate chilled water and air-handling systems for each half of the building. Every pump, air handler, chiller and cooling tower has a stand-alone power meter.

The team used accurate full bore magnetic flow meters and accurate temperature sensors to observe the instantaneous chilled water system efficiency in kW/ton or COP. After one year of operation, the Technical University of Braunschweig (Technische Universität Braunschweig) reviewed the energy data for accuracy and measured the indoor air quality and comfort conditions. The comfort impacts were assessed using the University of California at Berkeley (UCB) Center for the Built Environment, which conducted the occupant satisfaction survey that assessed comfort in the building. This survey has been used on more than 35,000 building occupants on several hundred buildings.

Results

Energy

The building was fully occupied in February 2011. The comparison results from the energy meters in the building are shown in Figure 9 (Page 22) for the period April 2011 to March 2012.

In 2011-12, the energy consumption for HVAC in the VAV air-conditioning system totaled 440,000 kWh or 12.3 kBtu/ft² (38.7 kWh/m²) and 269,000 kWh or 8.1 kBtu/ft² (25.7 kWh/m²) for the radiant cooling system. The radiant cooling system used 34% less energy.

The distribution of energy shows that the percentage breakdown of air-handling energy is lower and pumping higher in the radiant system. The average chiller plant (including chiller, pumps and tower) efficiency was 0.6 kW/ton for the VAV air-conditioning system with low-temperature chilled water system. The medium temperature chiller plant serving the radiant portion

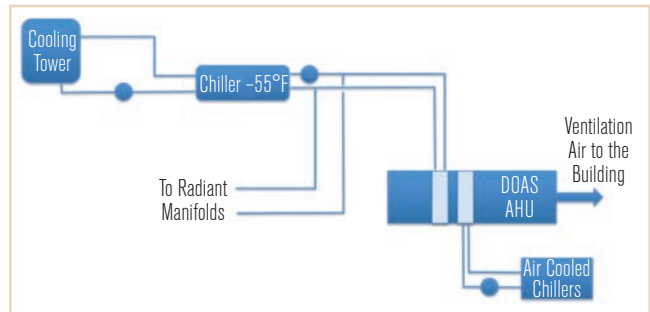


FIGURE 4: Radiant system diagram.

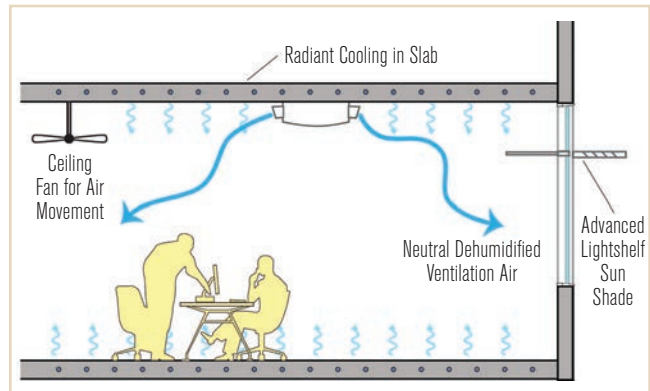


FIGURE 5: Radiant system configuration.



FIGURE 6: Radiant slab system before concrete pour.

of the building operated at an average of 0.45 kW/ton (again, including chiller, pumps and tower).

Comfort and Air Quality

To assess air quality and comfort, the Braunschweig team used a portable cart with temperature, humidity,

air velocity, CO₂ and mean radiant temperature sensors. Using the European Standard DIN EN 7730, the radiant side of the building had a predicted percent dissatisfied rating of 7.9% as compared to 8.7% for the VAV portion of the building. They did find that the CO₂ levels in the radiant side of the building were slightly higher than the VAV side of the building. This has since been rectified through a small increase of the amount of outdoor air provided by the DOAS AHU.

Later, detailed monitoring of IAQ was conducted by SGS India Pvt. Ltd. Its report found that all comfort parameters were within the limits of ASHRAE Standards 55-2004 and 62.1-2007.

The most important finding is based on the survey of the building's occupants. The University of California, Berkeley Center for the Built Environment survey found increases in occupant comfort. The group that fell in the "satisfied or very satisfied" category grew from 45% on the VAV portion of the building to 63% on the radiant portion.

Cost

One of the most important elements of any new technology is the capital cost. Higher capital cost usually means higher risk and, therefore, slow adoption. In the case of radiant cooling in the SDB-1 project, the capital cost of the system was slightly lower than the VAV system. A detailed breakdown of the HVAC costs incurred for the building is shown in Table 1 (Page 23).

This lower cost is a major factor in driving the radiant cooling technology for future Infosys buildings. One of the main objectives that Infosys set out to achieve through this building was to test the cost implications of lower energy buildings.

Lessons Learned

The contractor had two leaks in the radiant tubing over the whole 125,000 ft² (11 613 m²) of the building when an electrical contractor drilled into the ceiling to install

lighting. Chiseling into the ceiling and repairing the leak occurred quickly and easily.

Condensation was not a problem in the building except for on the uninsulated manifolds. Once identified as a problem, the manifolds were quickly insulated.

Turning the slab off one to two hours before unoccupied hours and back on one to two hours before occupancy used less energy than running the slab at lower loads throughout the day.

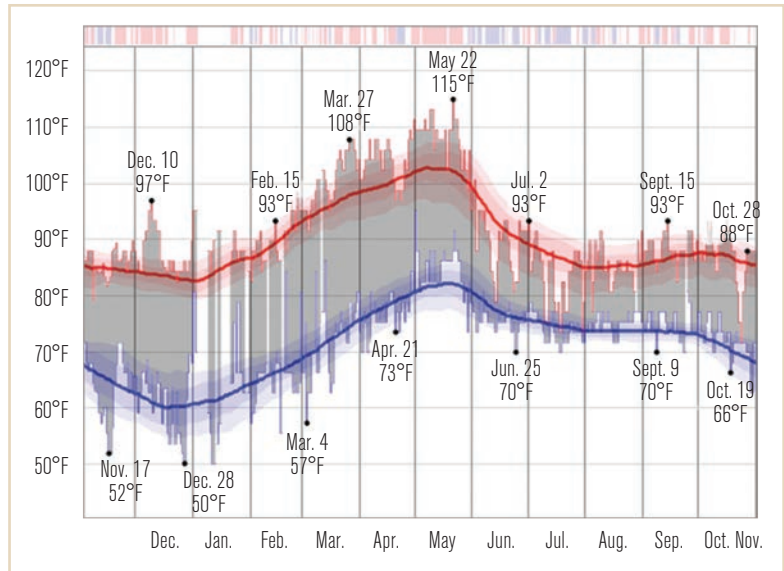


FIGURE 7: Dry-bulb profile, Hyderabad, India, November 2012 through October 2013. Source: Weatherspark.com

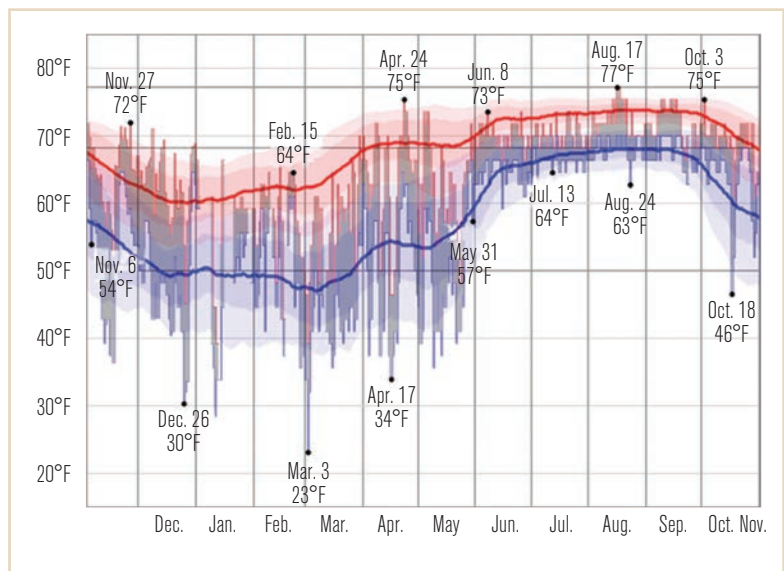


FIGURE 8: Dew-point profile, Hyderabad, India, November 2012 through October 2013. Source: Weatherspark.com

The lowest cost way to serve high latent load areas such as conference rooms is through increased ventilation air while occupied.

The Technical University of Braunschweig team provided input that the space dew point was best kept below the chilled water supply temperature, not the slab surface temperature. They pointed out that over time moisture could migrate through the slab toward the chilled water tubing.

Infosys tested several temperature control strategies. The simplest and most robust strategy was found to be one that controlled the manifold valves based on a fixed return water temperature.

The radiant system needed one air handler instead of the six used by the VAV system. This saved considerable space and construction costs.

The original DX dehumidification coil in the DOAS air handler did not dehumidify the air as precisely as hoped. As the compressors in the DX unit staged on and off, water would condense and re-evaporate into the airstream. In addition, the DX unit was air cooled and, therefore, inefficient. After the first year of operation, Infosys decommissioned the DX unit and added a chilled water coil that was connected to the low-temperature chiller on the VAV system. To track the energy impact of this modification, the energy team included a Btu meter in the piping and took this into account in future energy calculations. After this change, humidity control in the radiant side of the building improved, and energy use declined. The resulting energy savings of the radiant system compared to the VAV system in the second and third year of operation has been 42%.

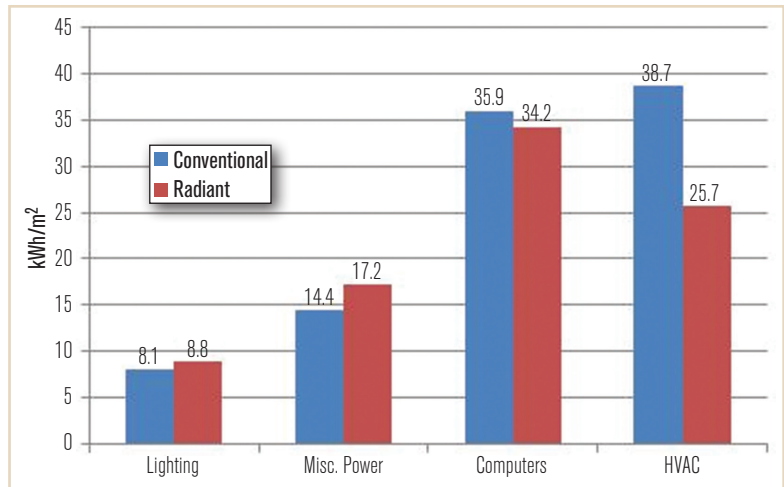


FIGURE 9: 2011–2012 energy index of different load components in the building.

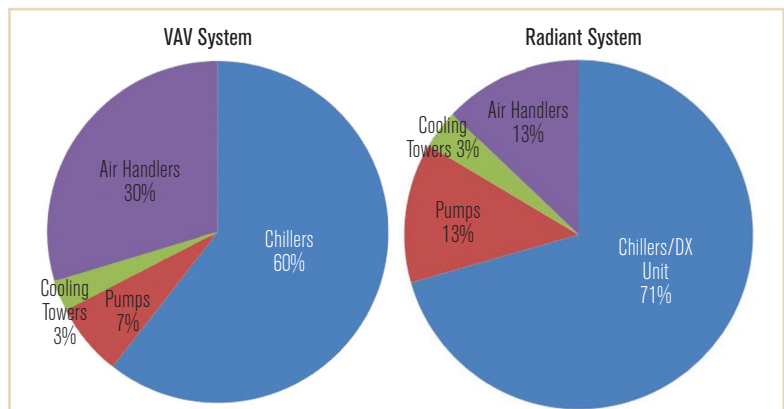


FIGURE 10: Distribution of energy use.

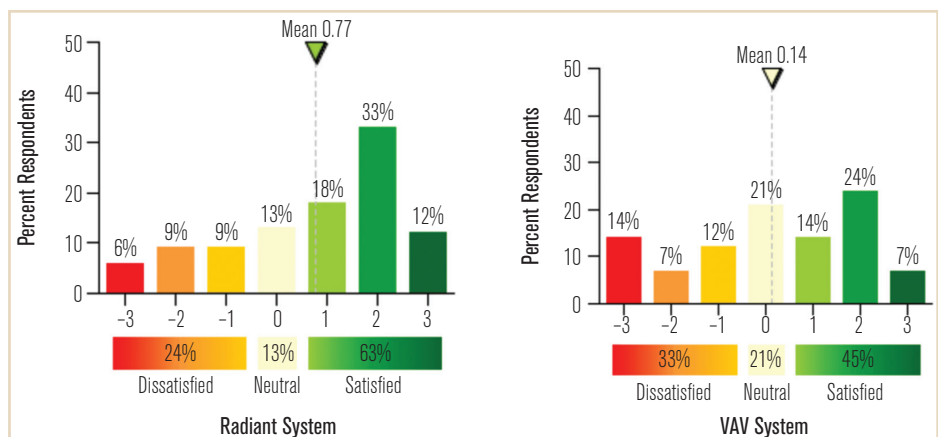


FIGURE 11: Center for the Built Environment occupant survey results.

Conclusion

The radiant portion of the SDB-1 building in Hyderabad provides further proof that radiant cooling,

properly designed, is more efficient than VAV cooling. This comparison, based on actual measurements instead of simulations, is more reliable and accurate than studies that use energy modeling software.

The building has been awarded a LEED India Platinum rating. Those in India looking for guidance on low energy buildings visit it frequently. The building also was featured in the Best Practices Guide for High Performance Office Buildings in India published by the Lawrence Berkeley National Lab.

One of the more exciting stories of the building was when a large software company from Silicon Valley came to visit. They wanted to see a large-scale radiant building in a challenging climate with software engineer employees. The SDB-I building was one of only a handful of buildings in the U.S., Europe and Asia that they visited. Based on the visit and some other research, they decided to proceed with radiant cooling in their own building. It is indeed a surprise when a U.S. company visits India for validation of innovative ideas and technologies.

Infosys has found and proved to itself that radiant cooling improves comfort, lowers HVAC energy use and saves HVAC construction costs. Infosys has combined the radiant energy savings with better building envelopes and lighting to produce buildings that use 60% to 70% less energy than the generation of buildings from just five years ago.

As a result of the SDB-I building, Infosys has transformed its building standards. It is now completing more than 2 million ft² (185 806 m²) of radiantly cooled buildings. Most of those use the in-slab system, but they also have a 500,000 ft² (46 452 m²) building with radiant panels. They have started to use the medium temperature chilled water design in these buildings.

A new campus in Pune has a central plant with two different chilled water temperatures distributed throughout the campus. That

TABLE 1 Cost comparison of conventional & radiant cooling system.

	VAV	RADIANT
CHILLER	3,145,200	3,145,200
COOLING TOWER	1,306,400	1,306,400
HVAC LOW SIDE WORKS	22,839,000	15,310,000
AHUS, DOAS, HRW	5,118,200	2,878,900
RADIANT PIPING, ACCESSORIES, INSTALLATION, ETC.	0	9,075,800
BUILDING AUTOMATION SYSTEM	6,184,000	6,584,000
TOTAL COST (IN RUPEES)	38,592,800	38,300,300
AREA (M ²)	11 600	11 600
RUPEES/M ²	3,327	3,302
HVAC SYSTEM COST \$/FT ²	\$5.15/FT ²	\$5.11/FT ²

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plant has two sets of chillers, including one dedicated to medium temperature chilled water at 55°F to 60°F (12.8°C to 15.6°C). All new buildings use thin floor plates with excellent daylighting and shading.

In addition, Infosys has realized that many of its older buildings can be retrofitted for lower energy. It has

begun a large chilled water plant and lighting upgrade program. Over the last five years, Infosys has lowered energy use per capita throughout the company by more than 40%. The cumulative value of these savings is more than \$50 million.

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Acknowledgments

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