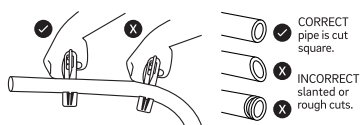


How to make a PINC™ connection



Step 1

- Cut the pipe square using REHAU approved pipe cutters only.
- If the pipe was cut improperly, re-cut the pipe to ensure a square and burr-free cut.



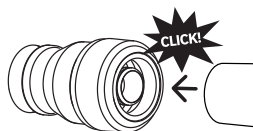
Step 2

Ensure the pipe end is straight and pipe end and fitting are free from any foreign material (e.g. lubricant, adhesive or tape).



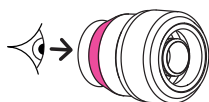
Step 3

Push the pipe into the PINC™ fitting until it stops, and at the same time, listen for the audible "CLICK".



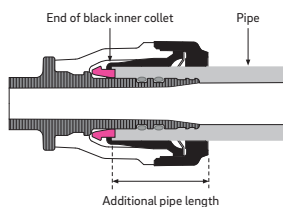
Step 4

- Verify that the pink guide ring is fully visible.
- In case the pink guide ring is not visible, complete pipe insertion. Note - avoid further pipe insertion when the system is already under water pressure. De-pressurise the system before completing pipe insertion.



Insertion depth

- When the pipe is fully inserted, the pipe end roughly aligns with the end of the black inner collet.
- The end of the black inner collet can therefore be used as a guidance for estimating the required cut length for the pipe.



Installation temperature

- Minimum installation temperature is $-5\text{ }^{\circ}\text{C}$.
- Maximum installation temperature is $+50\text{ }^{\circ}\text{C}$.

Handy tips

- Always pressure test system on completion and before covering the pipe or fittings as per AS/NZS 3500.
- Cover fitting ends from falling dust and debris, particularly when working (ie drilling timber) overhead.
- If the pipe is difficult to insert or does not engage, do not force the pipe. Remove and check for obstructions.
- Perform jointing only on a straight pipe section, not on a pipe bend or with pipe inserted at an angle. Avoid excessive bending stress on the connection.

Reusing jointing components

REHAU PINC™ fittings shall not be reused or detached and must be disposed.

Safety information

- Only use RAUTITAN PE-Xa pipes SDR 7.4 (platinum, red, green, lilac) and no other pipe.
- Protect RAUTITAN pipes and PINC™ fittings from contact with alcohol (e.g. Isopropanol, Ethanol, Methylated Spirits), acetic acid, grease and oil, petrolatum, primers, solvents, glues/adhesives, paint and lacquer and other harmful substances.

Suitable pipe cutters for PINC™ system:

	Pipe cutter 16/20 (stabil)	247474-001
	Pipe cutter 25	137495-001
	Pipe cutter 40	138062-001

Scan the QR code and read all instructions provided before installing PINC™

If you have trouble accessing the instructions contact REHAU for clarification and advise.

reha.com/qr/fab2ee2155



PUSH PUSH
PUSH PUSH
PUSH PUSH
PUSH PUSH

REHAU PINC™

Do what really matters

REHAU Ltd

12 Allens Road, East Tamaki, Auckland 2013, New Zealand

Tel: +64 9 272 2264 | Fax: +64 9 272 2265

Email: sales.nz@rehau.com

www.rehau.co.nz

