DESIGN FOR FURNITURE
PROGRAM GUIDE
TREND-SETTING DESIGN
NOW MORE ACCESSIBLE THAN EVER

Furniture has evolved into more than functionality. Design is now a driving force of this industry. Move forward with us. Set yourself apart.

REHAU is your source of polymer solutions for all living and working environments.
Surface Solutions
As one of the top innovators of edging, REHAU is constantly pushing the boundaries in materials, design and process development. Our edging range includes a broad spectrum of patterns and solid colors matched to collections of laminate and melamine manufacturers. Our collection also has many original REHAU designs, which can be used as contrast to work surfaces and furniture frameworks. T-molding, lightweight panel technology and sealing profiles complete our edging line.

System Solutions
Our tambour door systems range from solid colors to wood patterns to cool aluminum for steel or wood cabinets. The award-winning Acoustic Line sound-absorbing tambour door systems paired with RAUWORKS™ adjustable screens significantly improve the acoustics in open office environments.

REHAU’s expertise in materials, processes and surface finishes comes together in our “Design for Furniture” concept. Let yourself be inspired!
DESIGNER COLLECTION
TAKE IT TO THE EDGE
REHAU once again proves our innovative strength with a growing selection of designer edgebands. These fashionable, high-quality edgebands, developed to impress furniture manufacturers, architects and interior designers, combine creative patterns, textures and colors to open new perspectives in modern furniture design.

All designer edgebands are available within two to three weeks of ordering, and in quantities as small as one coil.
Every counter and shelf base is transformed into a unique gem with Lite-edge translucent edgeband, providing cozy, indirect lighting.

A 2 cm cavity is routed into a 38 or 50 mm thick board allowing for an LED strip to be inserted. A minimum 8 mm surface layer is required on each side for adhesive bonding, then the edgeband (with translucent central section) is applied to the board. When the LEDs are switched on, light is transmitted through the translucent areas of the edgeband. The application can also be adapted to suit honeycomb boards.
LITE-EDGE
MAKE YOUR EDGE GLOW

Material .................... PMMA
Embossing .................. Smooth/223
Lacquer type ................. Mirror Gloss
Dimension .................. 45 x 2 mm / 54 x 2 mm
Box contents ............... 50 meters per 1 roll

Production runs to match custom colors available
2235E Lines white-black
2236E Lines blue-black
2237E Lines mint-black
2238E Zebrano black-white
2231E Stripe white-stainless steel
2232E Stripe blue-stainless steel
2233E Stripe mint-stainless steel
MAGIC METALLIC
EXPERIENCE THE LOOK OF METAL

As a perfect complement to recent trends in the kitchen and store fixture markets, REHAU has developed a range of metallic edgebands using actual metal. Our unique, proprietary process effectively combines metals and polymers to achieve a true metallic look without the processing difficulties of traditional metal banding.

Magic Translucent (Magic I)
REHAU has found the perfect synthesis of translucency and metallics. The transparent material with a real aluminum insert creates a stylish, exclusive and particularly eye-catching design.

Magic Metallic (Magic II)
The real metal foil print is ideal for thick countertops. This combination of premium metallic look and creative design creates completely new design perspectives.
Magic Translucent (Magic I)

Material .................... PET  
Embossing .................... Smooth  
Lacquer type .................. Standard  
Dimension .................... 22 x 1.5 / 22 x 2 / 28 x 1.5 / 43 x 1.5 / 83 x 1.5  
Box contents .................. 150 / 100 meters per 1 roll
Magic Metallic (Magic II)

Material .................. PP
Embossing .................. Smooth
Lacquer type ................. Standard
Dimension .................. 23 x 1.3 / 23 x 1.4 / 43 x 1.5 / 45 x 1.3 / 54 x 1.5
Box contents ............... 150 meters per 1 roll
Magic 3D edgeband creates an illusion of depth and embossed texture using a decorative print that shows through a transparent PMMA surface. Using two different lacquer types, we have successfully created the illusion of 3D. With excellent processing capabilities, Magic 3D can handle tight radii, trim easily and be polished or beveled without damaging the underlying print.
### MAGIC 3D
A NEW DIMENSION IN EDGEBAND

<table>
<thead>
<tr>
<th>Material</th>
<th>PMMA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Embossing</td>
<td>Smooth/223, *Smooth/221</td>
</tr>
<tr>
<td>Lacquer type</td>
<td>Standard, **2-gloss (Super high-gloss–Satin)</td>
</tr>
<tr>
<td>Dimension</td>
<td>23 x 2 mm / 45 x 2 mm / 54 x 2 mm</td>
</tr>
<tr>
<td>Box contents</td>
<td>100 meters per 1 roll</td>
</tr>
</tbody>
</table>

- 751E White
- 1368E Beige
- 752E Beige
- 741E Black
- 592E Multiplex
- 8830 Fine line
- 1711E Rain black
Glass is synonymous with clarity, light and openness. With Visions edgeband, REHAU achieves the unique appearance of real glass using a lightweight, robust polymer.

We create the illusion of depth by applying a decorative print to the underside of transparent PMMA material. When this material is radiused or beveled, it diffuses light in the same way as real glass. The combination of Visions edgeband with matching boards or laminates achieves the appearance of a real sheet of glass.
Material .................... PMMA
Embossing .................. Smooth/223
Lacquer type ................. Standard
Dimension .................. 23 x 2 mm / 45 x 2 mm / 54 x 2 mm
Box contents ................. 100 meters per 1 roll
1392E White
1391E Cream
1315E Sky blue
1395E Ice blue
1389E Lime green
1312E Mint green
V-Edge edgeband, a particular highlight within the Visions range, simulates the look of aluminum or stainless steel beneath a thin sheet of glass. When combined with a matching high-gloss laminate, V-Edge creates the appearance of a real glass surface. The split design feature allows high-gloss and matte finishes to be incorporated within one edgeband, resulting in the impression that the surface and the top section of the edgeband is one solid piece. The new super high-gloss design is ideally matched to the glossy surfaces of board manufacturers.
VISIONS V-EDGE
TWO-TONE EDGEBAND

Material .................... PMMA
Embossing .................. Smooth/223
Lacquer type ................ Super high-gloss–Super high-gloss,
*Super high-gloss–Matte
Dimension ................... 23 x 1.3 mm / 45 x 1.3 mm
Box contents .............. 100 meters per 1 roll

Production runs to match custom colors available

1522E White-brushed stainless steel
1984E Magnolia-aluminum

1985E Vanilla-aluminum
2224E Cappuccino-brushed stainless steel

1982E Bordeaux-aluminum
1636E Beige-brushed stainless steel
1983E Orange-aluminum
1638E Red-brushed stainless steel
1982E Bordeaux-aluminum
INSPIRATIONS
DESIGN REDEFINED

Consider the edge a new frontier in design. Ever increasing panel and frame thickness expands the potential for creativity on the edge. REHAU’s dazzling array of Inspirations decors ranging from fancy florals to striking black-and-white designs are emerging as a key market trend.
INSPIRATIONS
DESIGN REDEFINED

Material .................... PP
Embossing .................... Smooth/223
Lacquer type .................. Mirror gloss
Dimension ..................... 43 x 1.5 mm / 54 x 1.5 mm
Box contents .................. 100 meters per 1 roll
There is an increasing demand for high-gloss surfaces in high-end interior design for office and living spaces. When creating high-gloss surfaces, the edgeband quality is almost as important as the gloss level.

Lacquer application with greater than 85 gloss-level points and the unique smoothness of the ABS surface set REHAU apart when creating a mirror effect.
Material: ABS
Embossing: Smooth
Lacquer type: Mirror gloss > 85
Dimension: 23 x 1.3 mm / 35 x 1.3 mm / 45 x 1.3 mm
Box contents: 100 meters per 1 roll

Production runs to match custom colors available

- 78087 Beige
- 62693 Beige
- 76173 Jasmine
- 64083 Beige
- 77346 Beige
- 62414 Yellow
- 62287 Yellow
- 76911 White
- 72885 Ivory
- V0745 Ivory
- 76264 White
- 76557 White
- 78083 Snow White
- 78083 Snow White
MIRROR GLOSS
THE ULTIMATE IN GLOSS

77065 Blue
76610 Green
76356 Blue
V1784 Green
78280 Mint turquoise
67967 Cappuccino
77147 Green
V1272 Brown
V1589 Light green
77284 Dark brown
78282 Olive green
71038 Brown
77285 Green
67302 Light grey
61753 Signal green
63376 Anthracite grey
CUSTOM AND SPECIALTY
THE CUTTING EDGE OF DESIGN
Expert Edging Solutions
As a specialist in polymer processing, REHAU sets new standards in edging technology. Our edgeband line is based on a thorough understanding of material manufacturing and process engineering coupled with a range of innovative designs, resulting in edgeband that satisfies the strictest demands. Our sophisticated up-to-the-minute production technology undergoes constant refinement to achieve the highest quality in our finished products.
REHAU LaserEdge is an innovative, adhesive-free, non-PVC laser edging technology. This two-layer edgeband, offered in proprietary PP, ABS or PMMA polymer formulations, replaces commonly used PVC edging solutions for all machine technologies currently on the market. LaserEdge is applied using a highly efficient laser that melts a color-matched functional layer on the reverse side of the edgeband and welds it to the carrier board.

- Provides a long-term, seam-free bond
- Enhances aesthetic appeal with no joints to collect dirt or yellow
- Increases resistance of the finished board to heat and moisture
- Reduces edgebander set-up, cleaning and maintenance times
- Eliminates time required to match primer and adhesive
- Increases process reliability
- Streamlines material handling and store requirements
- Meets virtually any design requirement with range of material, color and print options
REHAU T-EDGE
CONVERTING COLORS AND PRINTS INTO T-MOLDING

We are transforming edgebanding into T-molding, greatly expanding your color options for custom furniture production.

Using an innovative process, our FlexEdge 3 mm semi-rigid edging is converted to REHAU T-edge barbed edgeband. REHAU T-edge is offered in quantities as small as one coil and a choice of more than 200 colors and patterns from our FlexEdge Express Collection stock program.

Capable of being hammered into virtually any work surface without sophisticated machinery, REHAU T-edge offers custom woodworking shops the ability to produce curved edges without capital investments.
Thicker work surfaces and more stable furniture frameworks, with dimensions of up to 3.5 in (90 mm), have sparked a trend toward lightweight construction. Working with panel manufacturers, REHAU has responded to this trend with versatile, lightweight panel solutions that ensure optimal handling of the structural components and matching decorative edge.

**Processing Options**

Edging solutions that combine our decorative edge with our innovative SupportEdge technology make it possible to achieve lightweight surfaces with panels as thin as 3 mm. For some applications, decorative edging alone is sufficient.

- Cost savings on thicker components
- Easier handling, particularly for larger components
- Substantial weight reductions, providing logistics savings
- Fabrication using existing machine technologies and techniques
- Resource-saving and environmentally friendly materials
SOFTEDGE
SEALING WITH GENTLE IMPACT

Soft sealing edgeband makes soft lines out of hard edges. Wherever there is a requirement for soft closure and dust protection, REHAU SoftEdge is the answer. Our soft edgeband is designed to cushion impact and even out tolerances. The cushioning element on the edgeband deadens the impact noise of a closing door or drawer, and also acts as a barrier to keep odors in and dust out.

Applications include office furniture, kitchen cabinet and partition systems. SoftEdge is available in PP or PVC in a wide range of colors and decorative patterns.
SUPER-HIGH GLOSS
BRILLIANT SHINE

The world of high-gloss boards and laminates and the spectrum of corresponding gloss levels are vast. Based on the customer requirement and area of application, you can select the optimal surface with the right gloss level. In addition to the high-end mirror gloss surface, REHAU offers the super high-gloss finish in both ABS and PVC, matched to corresponding boards and laminates.
Growing demand for an attractive, natural appearance increases the importance of the edgeband’s surface texture. Distinctive surface structures and lacquer combinations turn edgeband into a multisensory experience. REHAU offers a vast range of embossing options that can be custom applied to any color to meet your design requirements.
When it comes to furniture design, choosing the right material is crucial. After all, what you choose will impact not only quality and cost for you, but also the environment for the rest of the world. The ECOSTYLE line from REHAU offers you the next generation of non-PVC products ideal for your green furniture design projects.

**PP Material**
Polypropylene (PP) is a very neutral synthetic material manufactured completely of petroleum. PP is fully recyclable, odorless, physiologically harmless and burns as clean as a candle. Beyond its general environmental friendliness, PP offers enhanced chemical and heat resistance, greater flexibility and a wider scope of processing possibilities than other polymers. In addition, PP offers a higher UV resistance to fading and greater suitability to contour processing than other non-PVC compounds. These properties make PP ideal for use in household applications and food preparation environments. Halogen-free PP is an increasingly popular option, as well.

**ABS Material**
Acrylonitrile butadiene styrene (ABS) is chlorine free both during manufacturing and in the final product. Unlike PVC, ABS may be incinerated with general waste, is lighter in weight and highly heat resistant. This thermoplastic material resists impact, which is especially important for office furniture applications. ABS is used as a substitute material for PVC edges in carpentry and woodworking. It has properties similar to PVC, but is inherently more weather resistant, so no stabilizing agents need to be added.
STANDARD
A CLEAR FIT
Whether you are looking for an easy, cost-effective way to cover raw board edges or a unique edging design to give your project the final touch, we have the perfect solution for you.

REHAU’s extensive collection of thin, thick and semi-rigid edgeband is available in hundreds of colors and various popular sizes.

For applications where a more substantial edge is desired, REHAU also offers T-molding and bullnose profiles.
We offer thin edgeband in an extensive range of solids, wood grains and patterns. A complete generic program, including white, black, almond, fog and folkstone, is also available.
A durable and impact resistant semi-rigid edgeband, FlexEdge handles a radius as small as 12 mm without extra pressure or excess adhesive. The flexible 3 mm material trims easily and is ideal for use with contour edgebanders.
Available in 1, 2 and 3 mm sizes, SpectraEdge is durable and impact resistant. This edging is ideal for high traffic areas and has superior machinability for easier processing.
T-MOLDING AND BULLNOSE
SOFTENING HARD EDGES

With a tight seamless fit to the edge of the panel, our T-molding and bullnose do not blanch or discolor when used in radiused applications.
TOOLS AND ACCESSORIES
INSTALLATION MADE EASY

Edge Cutters
- Perfect for flush cutting
- Ideal for touch-ups
- Suitable for up to 3 mm thick edgeband
- Replacement blades available from stock

Plane Cutter
- Ideal for trimming internal and external radii
- Ideal for touch-ups
- Suitable for up to 2 mm thick edgeband
- Replacement blades available from stock

Guillotine End Cutter
- Ensures consistent, high-quality manual butt joints
- 90° cuts and optimal band length combine for a nearly invisible butt joint
- For use with edgeband up to 55 mm wide and 0.018 in. to 2 mm thick depending on combination of edgebands
- Easily adjustable for butt joints in both straight and radius sections
- Ideal for edgeband joints on round tables

⚠️ CAUTION! Keep fingers away from tool blades. Tools can cut off finger tips. Follow safety instructions provided with each tool.
With REHAU, you can expect much more than edging solutions. For easy processing, best value and strong adhesion, we offer RAUBOND™, our own line of adhesives. Our adhesives are recommended for use with any edgeband product and they can be easily applied with any hot melt edgebander.

<table>
<thead>
<tr>
<th>Application</th>
<th>Your Hot Melt Solution</th>
<th>Article No.</th>
<th>Color</th>
<th>Packing</th>
<th>Temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td>Low viscosity hot melt for PVC, ABS, PP, PET, melamine and veneer</td>
<td>RAUBOND Universal</td>
<td>122941-008</td>
<td>Natural</td>
<td>55 lbs / bag</td>
<td>374°-410°F</td>
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<tr>
<td></td>
<td></td>
<td>122941-003</td>
<td>White</td>
<td></td>
<td>190°-210°C</td>
</tr>
<tr>
<td>High viscosity hot melt with high heat resistance and good cold flexibility, suitable for PVC, ABS, PP, PET, solid wood, veneer and melamine. Also used for soft-forming applications</td>
<td>RAUBOND Superior</td>
<td>122990-001</td>
<td>Clear</td>
<td>55 lbs / bag</td>
<td>374°-410°F</td>
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<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>190°-210°C</td>
</tr>
<tr>
<td>Medium-high viscosity hot melt suitable for edgebanding, of PVC, ABS, PP, PET, veneer, solid wood, melamine and primed HPL</td>
<td>RAUBOND Premium</td>
<td>122870-001</td>
<td>Natural</td>
<td>55 lbs / bag</td>
<td>374°-410°F</td>
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<tr>
<td></td>
<td></td>
<td>122870-002</td>
<td>White</td>
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<td>190°-210°C</td>
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<td>122870-003</td>
<td>Brown</td>
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<td></td>
<td></td>
<td>122870-004</td>
<td>Black</td>
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<tr>
<td>Low viscosity hot melt for contour edgebanding of PVC, ABS PP, PET, paper and polyester at low application temperatures and slow feed speeds</td>
<td>RAUBOND Contour</td>
<td>122981-005</td>
<td>Natural</td>
<td>55 lbs / bag</td>
<td>266°-302°F</td>
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<td></td>
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<td></td>
<td>130°-150°C</td>
</tr>
<tr>
<td>Medium-high viscosity EVA hot melt for automatic edgebanding of PVC, ABS PP, veneer, solid wood and primed HPL for use with Holz-Her cartridge edgebanders</td>
<td>RAUBOND Cartridge</td>
<td>122951-004</td>
<td>Natural</td>
<td>35 lbs / box</td>
<td>374°-410°F</td>
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<tr>
<td></td>
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<td>122951-007</td>
<td>White</td>
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<td>190°-210°C</td>
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<td></td>
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<td>122951-006</td>
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<tr>
<td></td>
<td></td>
<td>122951-005</td>
<td>Black</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
TAMBOUR DOOR SYSTEMS
IMAGINE THE POSSIBILITIES
Are your furniture and display designs keeping pace with the most contemporary trends in the market? Discover how REHAU tambour door systems can give your products a fresh look and increased functionality.

When compared with sliding or hinged doors, as well as with traditional metal or wood tambour doors, our polymer-based tambour door systems offer numerous advantages.

**Practical**
Give full access to cabinet contents

**Functional**
Operate smoothly and quietly

**Space-saving**
Require minimal space with no doors that open out into the work area

**Versatile**
Provide endless possibilities for cabinet sizes, designs and finishes in new or retrofit applications

**Reliable**
Do not stick or swell with humidity

**Durable**
Resist scratching better than hot stamped or foiled products
TAMBOUR DOOR SYSTEMS
DIVERSITY IN CABINET DESIGN

Design Ranges
Solid Line  White, gray and black
Printed Line  Aluminum, champagne, pine grey and walnut
Metallic Line  Aluminum and brushed stainless steel
Vetro Line  Green, black and white glass
Acoustic Line  Aluminum and white

Track Systems
Design flexibility for horizontal applications:
Classic  Recessed
Flex  Recessed
Top Basic  Fitted
Top  Fitted
Frame  Overlay

Mechanisms
Choose from the following mechanisms for vertical applications:
− Caddy brake
− Vertical brake
− C6 vertical counterbalance mechanism
− C3 vertical counterbalance mechanism
(also offered as kits)

Interested in tambour doors? Download the REHAU Tambour Door Systems Brochure (100.304) from our resource center at www.na.rehau.com/resourcercenter
Comfort in the Workplace
Temperature, air quality, lighting and acoustics contribute to a feeling of well-being in the workplace. In order to concentrate and work efficiently, many people need limited noise. However, verbal communication among colleagues is also crucial to an effective work environment. Verbal interaction can certainly disrupt concentrated work, but silence can dramatically hinder teamwork.

What is the solution? Modern office design must incorporate the acoustic requirements for concentrated work into a communicative environment.

In modern open-plan workplaces, flexible separating wall systems, dividing walls within rooms and all surfaces can be important sound-absorbing elements.

REHAU Acoustic Line sound-absorbing tambour doors and RAUWORKS screens work together to provide a flexible solution to open-plan workplace environments.
ACOUSTIC LINE TAMBOUR DOORS
CREATE SOUND BALANCE

Acoustic Line is an acoustically efficient tambour door system for use in office and working environments. The proprietary sound absorption product is distinguished by its special profile geometry with holes and a retracted acoustic fleece.

The tambour profile absorbs up to 80% of incident sound, combining acoustic efficiency and store space with quality design.

The flexible placement of acoustic furniture in individual work spaces shields against disturbing noise from the environment and the spread of sound to the immediate surrounding environment.
RAUWORKS ACOUSTIC ADJUSTABLE SCREENS
PARTITION WALL ELEMENTS FOR DOUBLE WORKPLACES

RAUWORKS screens, specially developed for application in a shared workspace setting, incorporate modern design with noise deflection and absorption for office environments. Thanks to sound-absorbing materials and customizable panel heights and colors, RAUWORKS screens create a unique, disruption-free work space supporting clear communication in today’s open office settings.

**RAUWORKS Lift Screen**
One-panel, motorized height adjustment, optimal visual and acoustic performance

**RAUWORKS Fixed Screen**
One panel, connected to desk

**RAUWORKS Split Screen**
Separate panels, individually adjustable
SERVICES
HOW CAN WE HELP
Express Collection Stock Program
If you need high quality designs and fast delivery for your next project, REHAU Express Collection has a solution for you. From this extensive stock range, you can order quantities as small as one edgeband coil or one tambour door direct from the manufacturer. We offer quality matches to more than 1,000 colors from popular laminate brands including Arborite®, Flakeboard®, Formica®, Funder®, Nevamar®, Panolam®, Pionite®, Roseburg®, Tafisa®, Uniboard® and Wilsonart®, among others. For all available matches, visit www.na.rehau.com/colorsearch

Samples
Single samples are available for any existing REHAU match. In addition, sample chains are available for our extensive stock range. Contact your regional REHAU representative to request a sample. Visit www.na.rehau.com/contact

Color Matching
Our design center works closely with North American high-pressure laminate and TFM manufacturers to ensure REHAU color offerings remain in line with the latest market trends. It ensures REHAU color matches adhere to our strict standards, providing a smooth transition between surface and edge. For custom color match, our color lab experts will be glad to assist you at any stage.
If the article is not in stock, but it is part of the Express Collection, please contact your local sales office to inquire how soon the article will be available.

Access the edgeband color search on the go with any mobile device.
Visit www.na.rehau.com/colorsearch

Add your search criteria in any of the given categories.

Click for more search options:
Access to additional search options including laminate finishes, program, article number or availability. This extended search functionality provides an exact result for your search criteria.

Please note:
− You do not have to fill in every available category.
− The name displayed is the laminate manufacturer’s name and may not match the REHAU color name.
− Names may vary depending on the laminate manufacturer. Always verify the laminate manufacturer when searching for a match.
− Availability is updated daily.
− Color swatches are for reference only. Always request a sample for exact matching.

1 Laminate Brand: Drop-down menu for selection of the most popular brands
2 Laminate Name: Laminate manufacturer’s color name
3 Laminate Number: Laminate manufacturer’s color number
4 REHAU Color Number: Color number assigned by REHAU
5 Type: Displays whether the color is solid, wood grain or pattern
6 Rating: REHAU rating for exact or close color matches to the laminate
7 REHAU Article Number: REHAU’s part number
8 Product Line: Indicates REHAU’s program range (i.e., Thin Edgeband, FlexEdge, SpectraEdge)
9 Size: Sizes currently available. Additional sizes can be custom produced
10 Finish: Laminate finish per REHAU article by laminate manufacturer
11 Program: Shows whether the article is available through the Express Collection stock program, Express+ expedited production program or production
12 Availability: Displays whether article is currently in stock in our warehouses
13 Color Sample: For reference only. Please request a sample from the REHAU Design Center for accurate matching
<table>
<thead>
<tr>
<th>Product</th>
<th>Product Size</th>
<th>Color Offering</th>
<th>Coil Size</th>
<th>Box Quantity</th>
<th>Box Weight</th>
<th>Single Coil Box Weight</th>
<th>Board Size (recommended)</th>
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</thead>
<tbody>
<tr>
<td>Thin Edgeband</td>
<td>5/8&quot; x .018&quot;</td>
<td>Generic solids/Wood grains</td>
<td>600 ft coil</td>
<td>7 coils</td>
<td>28 lbs</td>
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<td>1/2&quot;</td>
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<tr>
<td></td>
<td>3/4&quot; x .018&quot;</td>
<td>Generic solids/Wood grains</td>
<td>600 ft coil</td>
<td>6 coils</td>
<td>30 lbs</td>
<td>5 lbs</td>
<td>5/8&quot;</td>
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<tr>
<td></td>
<td>7/8&quot; x .018&quot;</td>
<td>Generic solids/Wood grains</td>
<td>600 ft coil</td>
<td>6 coils</td>
<td>36 lbs</td>
<td>6 lbs</td>
<td>3/4&quot;</td>
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<td>15/16&quot; x .018&quot;</td>
<td>Generic solids/Wood grains</td>
<td>600 ft coil</td>
<td>5 coils</td>
<td>30 lbs</td>
<td>6 lbs</td>
<td>5/8&quot; and 3/4&quot;</td>
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<tr>
<td></td>
<td>1-5/16&quot; x .020&quot;</td>
<td>Generic solids/Wood grains</td>
<td>600 ft coil</td>
<td>4 coils</td>
<td>32 lbs</td>
<td>8 lbs</td>
<td>1&quot; and 1-1/4&quot;</td>
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<tr>
<td></td>
<td>15/16&quot; x .018</td>
<td>Solids/Wood grains/Patterns</td>
<td>600 ft coil</td>
<td>5 coils</td>
<td>30 lbs</td>
<td>6 lbs</td>
<td>5/8&quot; and 3/4&quot;</td>
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<tr>
<td></td>
<td>1-5/16&quot; x .020&quot;</td>
<td>Solids/Wood grains/Patterns</td>
<td>600 ft coil</td>
<td>4 coils</td>
<td>32 lbs</td>
<td>8 lbs</td>
<td>1&quot; and 1-1/4&quot;</td>
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<tr>
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<td>3/4&quot; x .018&quot;</td>
<td>Selected solids/Wood grains</td>
<td>1200 ft coil</td>
<td>6 coils</td>
<td>60 lbs</td>
<td>10 lbs</td>
<td>5/8&quot;</td>
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<tr>
<td></td>
<td>7/8&quot; x .018&quot;</td>
<td>Selected solids/Wood grains</td>
<td>1200 ft coil</td>
<td>6 coils</td>
<td>72 lbs</td>
<td>12 lbs</td>
<td>3/4&quot;</td>
</tr>
<tr>
<td></td>
<td>15/16&quot; x .018&quot;</td>
<td>Selected solids/Wood grains</td>
<td>1200 ft coil</td>
<td>5 coils</td>
<td>60 lbs</td>
<td>12 lbs</td>
<td>5/8&quot; and 3/4&quot;</td>
</tr>
<tr>
<td>SpectraEdge</td>
<td>15/16&quot; x 1 mm</td>
<td>Generic solids</td>
<td>600 ft coil</td>
<td>4 coils</td>
<td>55 lbs</td>
<td>11 lbs</td>
<td>5/8&quot; and 3/4&quot;</td>
</tr>
<tr>
<td></td>
<td>15/16&quot; x 2 mm</td>
<td>Solids/Wood grains/Patterns</td>
<td>300 ft coil</td>
<td>4 coils</td>
<td>52 lbs</td>
<td>13 lbs</td>
<td>5/8&quot; and 3/4&quot;</td>
</tr>
<tr>
<td></td>
<td>15/16&quot; x 3 mm</td>
<td>Solids/Wood grains/Patterns</td>
<td>300 ft coil</td>
<td>4 coils</td>
<td>80 lbs</td>
<td>20 lbs</td>
<td>5/8&quot; and 3/4&quot;</td>
</tr>
<tr>
<td></td>
<td>1-5/16&quot; x 3 mm</td>
<td>Solids/Wood grains/Patterns</td>
<td>300 ft coil</td>
<td>3 coils</td>
<td>81 lbs</td>
<td>27 lbs</td>
<td>1&quot; and 1-1/4&quot;</td>
</tr>
<tr>
<td>FlexEdge</td>
<td>15/16&quot; x 3 mm</td>
<td>Solids/Wood grains/Patterns</td>
<td>300 ft coil</td>
<td>4 coils</td>
<td>80 lbs</td>
<td>20 lbs</td>
<td>5/8&quot; and 3/4&quot;</td>
</tr>
<tr>
<td></td>
<td>1-5/16&quot; x 3 mm</td>
<td>Solids/Wood grains/Patterns</td>
<td>300 ft coil</td>
<td>3 coils</td>
<td>82 lbs</td>
<td>27 lbs</td>
<td>1&quot; and 1-1/4&quot;</td>
</tr>
<tr>
<td>Magic Metallic Line</td>
<td>23 x 1.4 mm</td>
<td>Aluminum/Stainless steel</td>
<td>492 ft coil</td>
<td>3 coils</td>
<td>39 lbs</td>
<td>13 lbs</td>
<td>5/8&quot; and 3/4&quot;</td>
</tr>
<tr>
<td></td>
<td>33 x 1.5 mm</td>
<td>Aluminum/Stainless steel</td>
<td>410 ft coil</td>
<td>1 coil</td>
<td>11 lbs</td>
<td>11 lbs</td>
<td>1&quot; and 1-1/4&quot;</td>
</tr>
<tr>
<td></td>
<td>43 x 1.5 mm</td>
<td>Aluminum/Stainless steel</td>
<td>492 ft coil</td>
<td>1 coil</td>
<td>13.2 lbs</td>
<td>13.2 lbs</td>
<td>1-1/2&quot;</td>
</tr>
<tr>
<td>Magic Translucent</td>
<td>22 x 1.5 mm</td>
<td>Aluminum/Stainless steel</td>
<td>492 ft coil</td>
<td>1 coil</td>
<td>21 lbs</td>
<td>21 lbs</td>
<td>1&quot;</td>
</tr>
<tr>
<td></td>
<td>28 x 1.5 mm</td>
<td>Aluminum/Stainless steel</td>
<td>492 ft coil</td>
<td>1 coil</td>
<td>29.5 lbs</td>
<td>29.5 lbs</td>
<td>1-5/8&quot;</td>
</tr>
<tr>
<td></td>
<td>43 x 1.5 mm</td>
<td>Aluminum/Stainless steel</td>
<td>410 ft coil</td>
<td>2 coils</td>
<td>35 lbs</td>
<td>17.5 lbs</td>
<td>1&quot; and 1-1/4&quot;</td>
</tr>
<tr>
<td>Product</td>
<td>Product Size</td>
<td>Color Offering</td>
<td>Coil Size</td>
<td>Box Quantity</td>
<td>Box Weight</td>
<td>Single Coil Box Weight</td>
<td>Board Size (recommended)</td>
</tr>
<tr>
<td>-----------</td>
<td>--------------</td>
<td>---------------------------------</td>
<td>------------</td>
<td>--------------</td>
<td>------------</td>
<td>------------------------</td>
<td>--------------------------</td>
</tr>
<tr>
<td>Magic 3D</td>
<td>23 x 2 mm</td>
<td>Selected solids/Wood grains/Patterns</td>
<td>328 ft coil</td>
<td>4 coils</td>
<td>45.76 lbs</td>
<td>11.44 lbs</td>
<td>5/8&quot; and 3/4&quot;</td>
</tr>
<tr>
<td></td>
<td>45 x 2 mm</td>
<td>Selected solids/Wood grains/Patterns</td>
<td>328 ft coil</td>
<td>3 coils</td>
<td>67.20 lbs</td>
<td>22.40 lbs</td>
<td>1-1/2&quot;</td>
</tr>
<tr>
<td>Lite-edge</td>
<td>45 x 2 mm</td>
<td>Selected solids</td>
<td>164 ft coil</td>
<td>3 coils</td>
<td>67.20 lbs</td>
<td>22.40 lbs</td>
<td>1-1/2&quot;</td>
</tr>
<tr>
<td></td>
<td>54 x 2 mm</td>
<td>Selected solids</td>
<td>164 ft coil</td>
<td>2 coils</td>
<td>36.83 lbs</td>
<td>18.41 lbs</td>
<td>2&quot;</td>
</tr>
<tr>
<td>Visions</td>
<td>23 x 2 mm</td>
<td>Selected solids</td>
<td>328 ft coil</td>
<td>4 coils</td>
<td>45.76 lbs</td>
<td>11.44 lbs</td>
<td>5/8&quot; and 3/4&quot;</td>
</tr>
<tr>
<td></td>
<td>45 x 2 mm</td>
<td>Selected solids</td>
<td>328 ft coil</td>
<td>3 coils</td>
<td>67.20 lbs</td>
<td>22.40 lbs</td>
<td>1-1/2&quot;</td>
</tr>
<tr>
<td>V-edge</td>
<td>23 x 1.3 mm</td>
<td>Selected solids</td>
<td>328 ft coil</td>
<td>4 coils</td>
<td>29.76 lbs</td>
<td>7.44 lbs</td>
<td>5/8&quot; and 3/4&quot;</td>
</tr>
<tr>
<td></td>
<td>43 x 1.3 mm</td>
<td>Selected solids</td>
<td>328 ft coil</td>
<td>2 coils</td>
<td>35 lbs</td>
<td>17.5 lbs</td>
<td>1-1/2&quot;</td>
</tr>
<tr>
<td>Inspirations</td>
<td>43 x 1.5 mm</td>
<td>Selected patterns</td>
<td>328 ft coil</td>
<td>2 coils</td>
<td>35 lbs</td>
<td>17.5 lbs</td>
<td>1-1/2&quot;</td>
</tr>
<tr>
<td></td>
<td>54 x 1.5 mm</td>
<td>Selected patterns</td>
<td>328 ft coil</td>
<td>2 coils</td>
<td>36.83 lbs</td>
<td>18.41 lbs</td>
<td>2&quot;</td>
</tr>
<tr>
<td>Mirror Gloss</td>
<td>23 x 1.3 mm</td>
<td>Selected solids/Wood grains/Patterns</td>
<td>328 ft coil</td>
<td>4 coils</td>
<td>29.76 lbs</td>
<td>7.44 lbs</td>
<td>5/8&quot; and 3/4&quot;</td>
</tr>
<tr>
<td></td>
<td>45 x 1.3 mm</td>
<td>Selected solids/Wood grains/Patterns</td>
<td>328 ft coil</td>
<td>2 coils</td>
<td>35 lbs</td>
<td>17.5 lbs</td>
<td>1-1/2&quot;</td>
</tr>
<tr>
<td>T-molding</td>
<td>1&quot; x 3 mm</td>
<td>Solids/Wood grains/Patterns</td>
<td>250 ft coil</td>
<td>1 coil</td>
<td>26 lbs</td>
<td>26 lbs</td>
<td>15/16&quot; and 1&quot;</td>
</tr>
<tr>
<td></td>
<td>1-1/4&quot; x 3 mm</td>
<td>Solids/Wood grains/Patterns</td>
<td>150 ft coil</td>
<td>1 coil</td>
<td>23 lbs</td>
<td>23 lbs</td>
<td>1-3/8&quot; and 1-1/4&quot;</td>
</tr>
<tr>
<td>Bullnose</td>
<td>1&quot; x 9 mm</td>
<td>Solids/Wood grains/Patterns</td>
<td>75 ft flat coil</td>
<td>3 coils</td>
<td>36 lbs</td>
<td>12 lbs</td>
<td>15/16&quot; and 1&quot;</td>
</tr>
<tr>
<td></td>
<td>1-1/4&quot; x 11.5 mm</td>
<td>Solids/Wood grains/Patterns</td>
<td>50 ft flat coil</td>
<td>2 coils</td>
<td>36 lbs</td>
<td>18 lbs</td>
<td>1-1/8&quot; x 1-1/4&quot;</td>
</tr>
</tbody>
</table>

For solid, wood grain and pattern availability, please visit our colors search at [www.na.rehau.com/colorsearch](http://www.na.rehau.com/colorsearch)
Quality Management
REHAU’s quality management system is based on a range of demanding requirements, including those stipulated by ISO 9001 and ISO/TS16949.

Research and Innovation
As a leading polymer processor, REHAU operates in an innovative and technology-oriented environment. Decades of experience combine with our core competencies in material development, system design and surface technology to make us a leading innovator of furniture products.

Independence
By focusing on medium- and long-term goals rather than on short-term profits, REHAU is a steady and dependable business partner. With an emphasis on stable growth, we target industries and regions that promise long-term potential. Economies of scale and sharing knowledge across industries give REHAU a strategic advantage.

Environmental Stewardship
Environmental protection concepts play an important role in our product development and design. At every stage of development, we consider recycling options – from designing products using recycled content to increasing a product’s longevity to improving product recyclability. Our production plants also set environmental targets and several have achieved ISO 14001 certification for their environmental management systems.

Customer Service Centers
Highly trained sales staff in our US and Canadian customer service centers provide fast and reliable answers to all order-related questions.

Distribution Centers
Through distribution centers in the US and Canada, REHAU offers 24-hour turnaround for stocked articles. For orders received before noon, 90% ship the same day.

REHAU Academy Events
REHAU Academy is a unique program that allows you to take advantage of the expertise of our local sales personnel to maximize your success with our unique product range. We facilitate on-site training for you and your customers on the REHAU product range, trends in the industry as well as technical and process improvements.

REHAU Technical Support Service
With more than 40 years of experience in the application of edgebanding, REHAU technical staff is available to answer your technical questions.